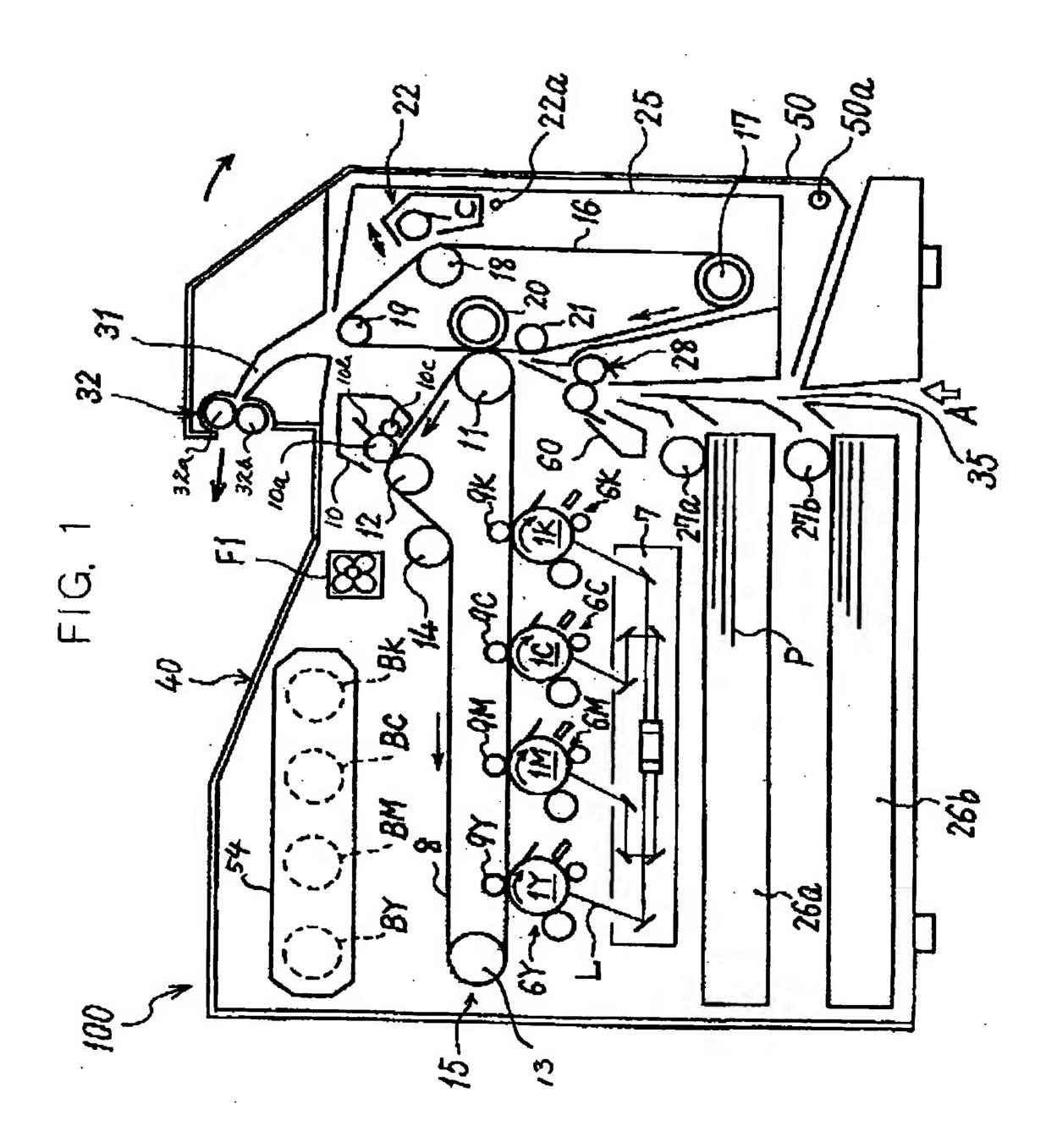
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FIG. 2

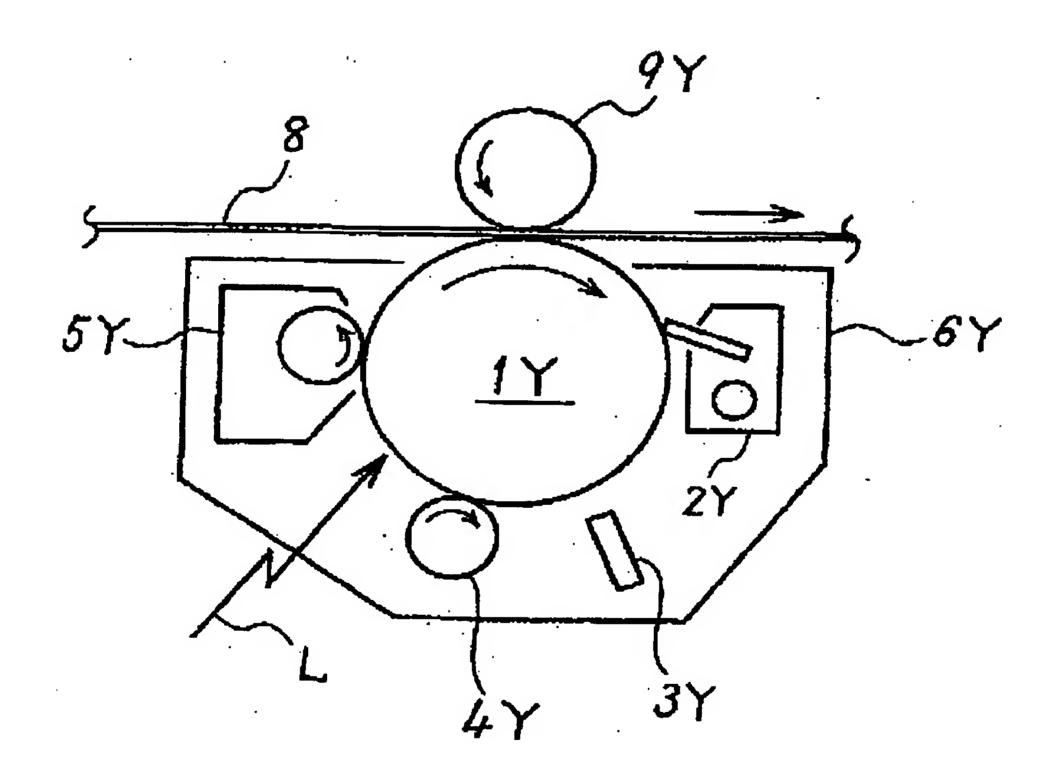


FIG. 3

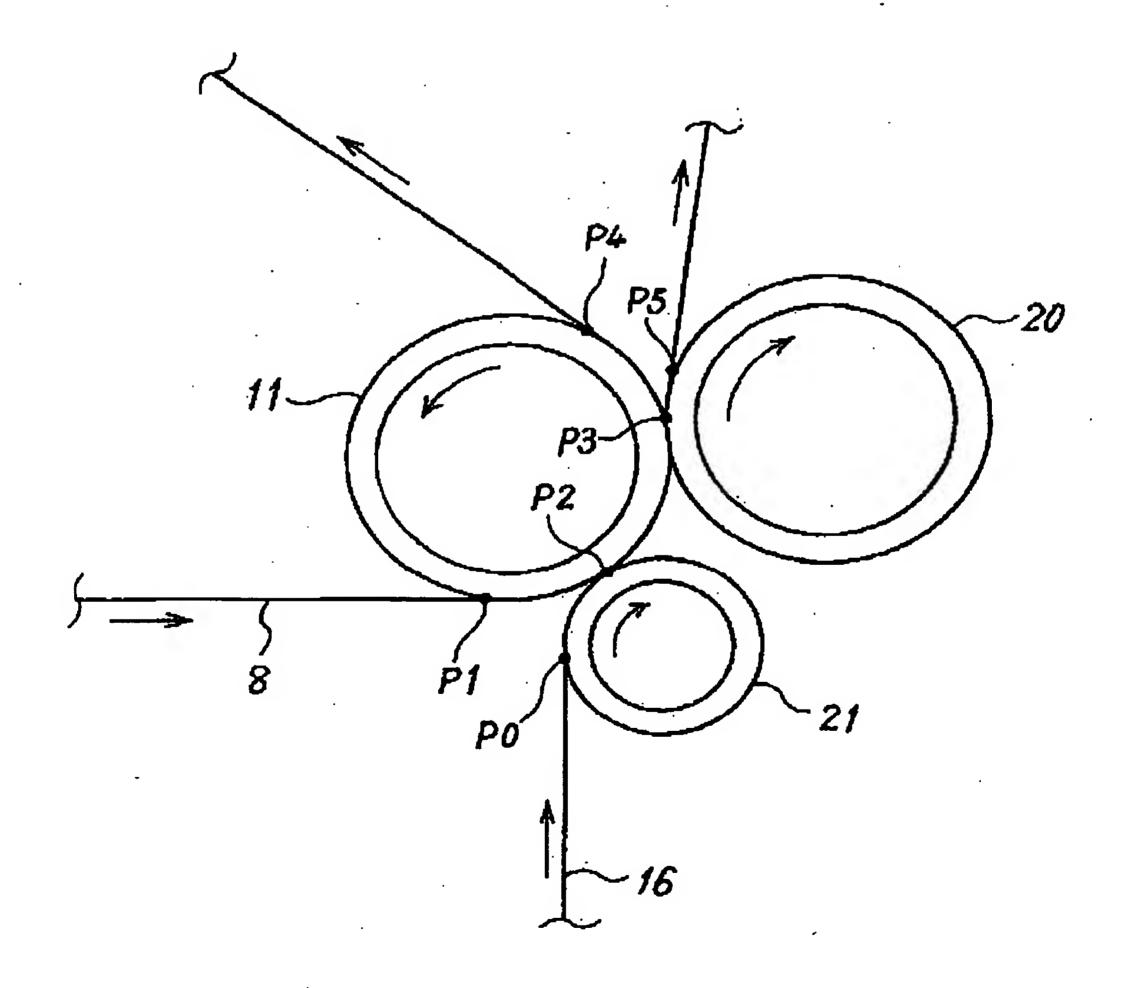


FIG. 4

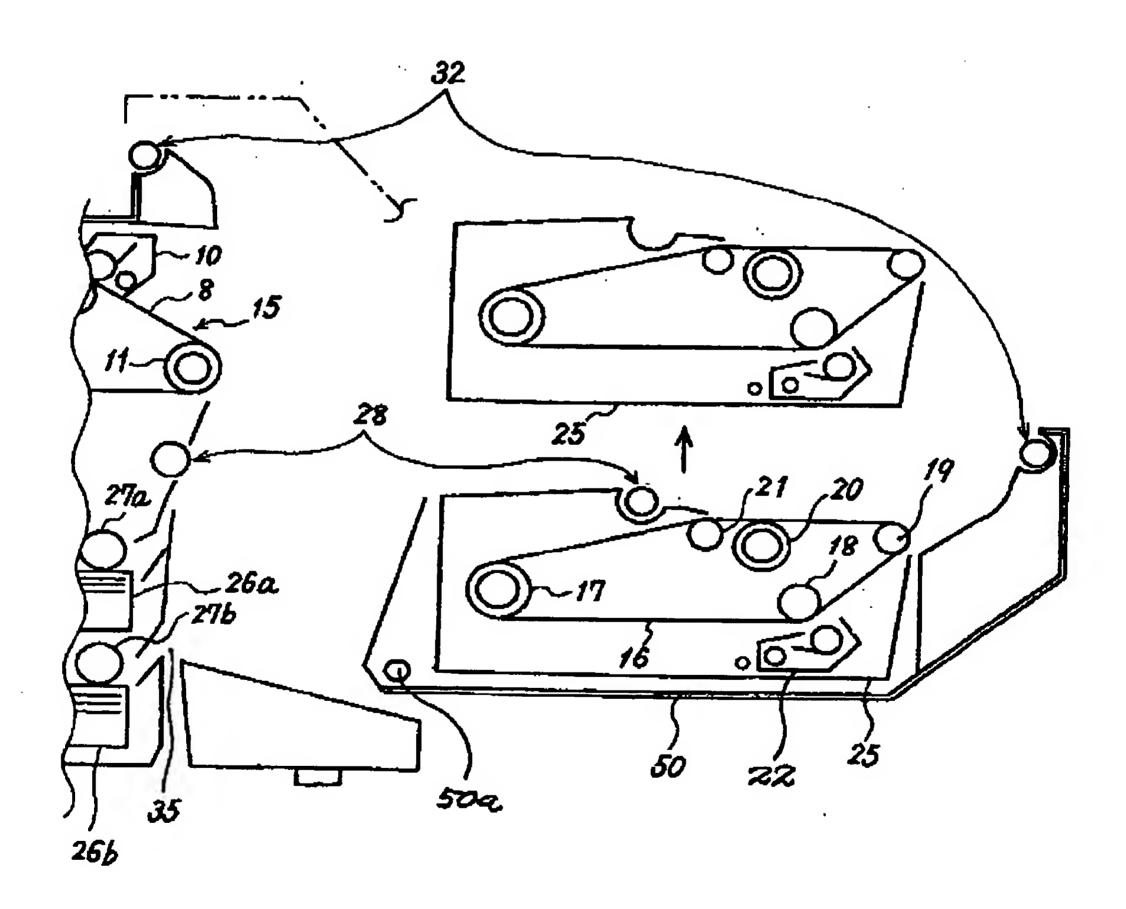
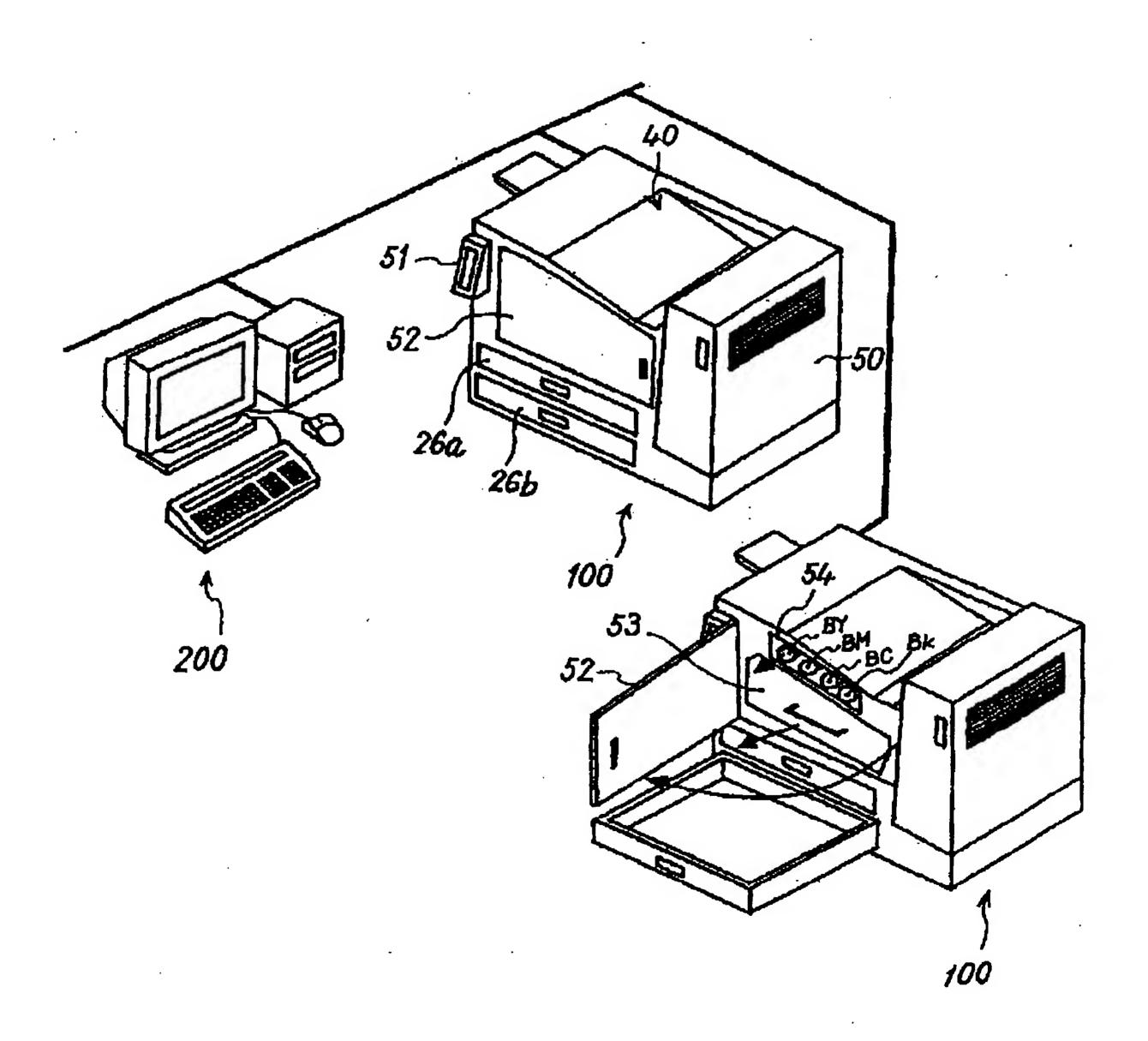


FIG. 5



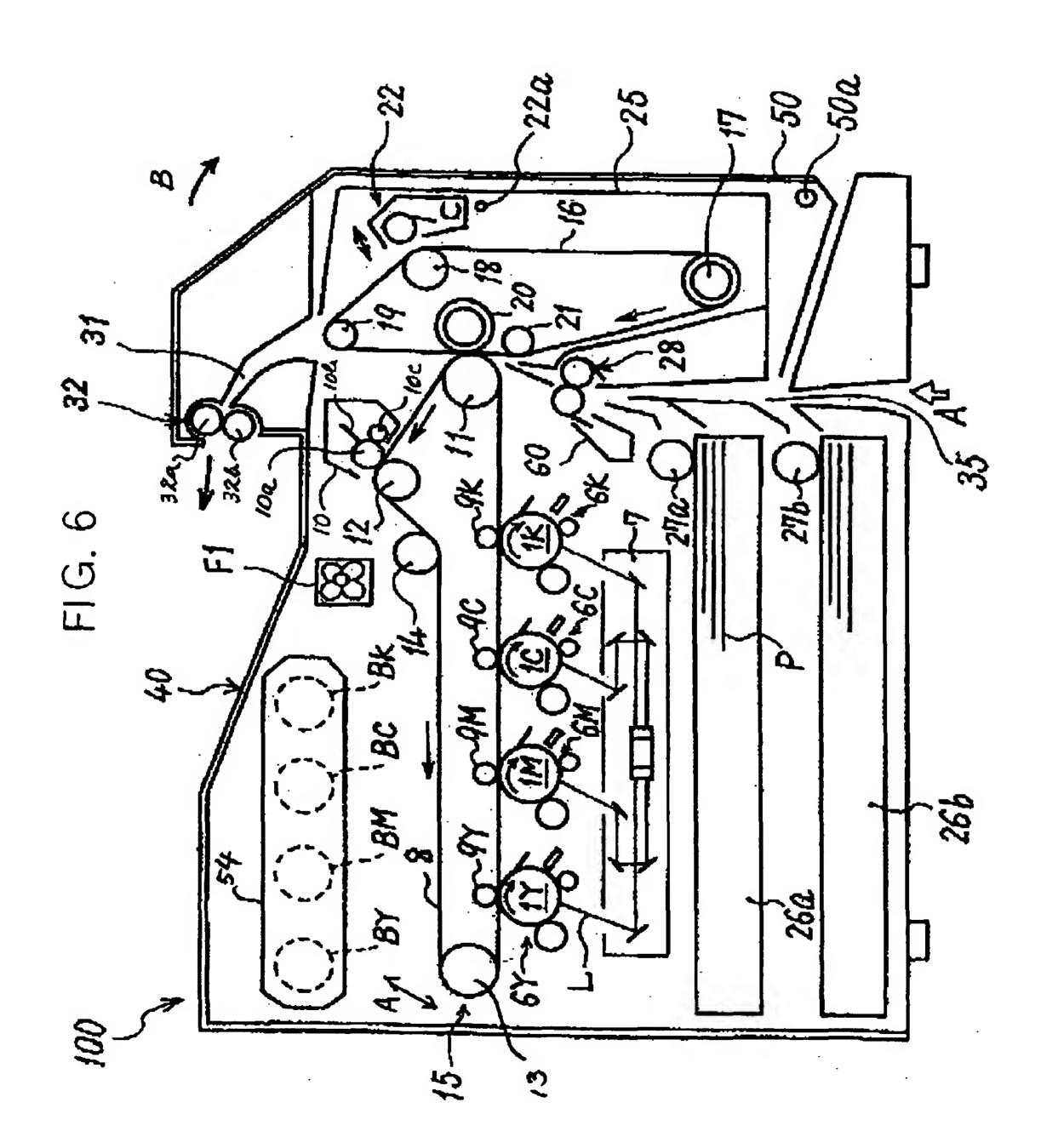


FIG. 7

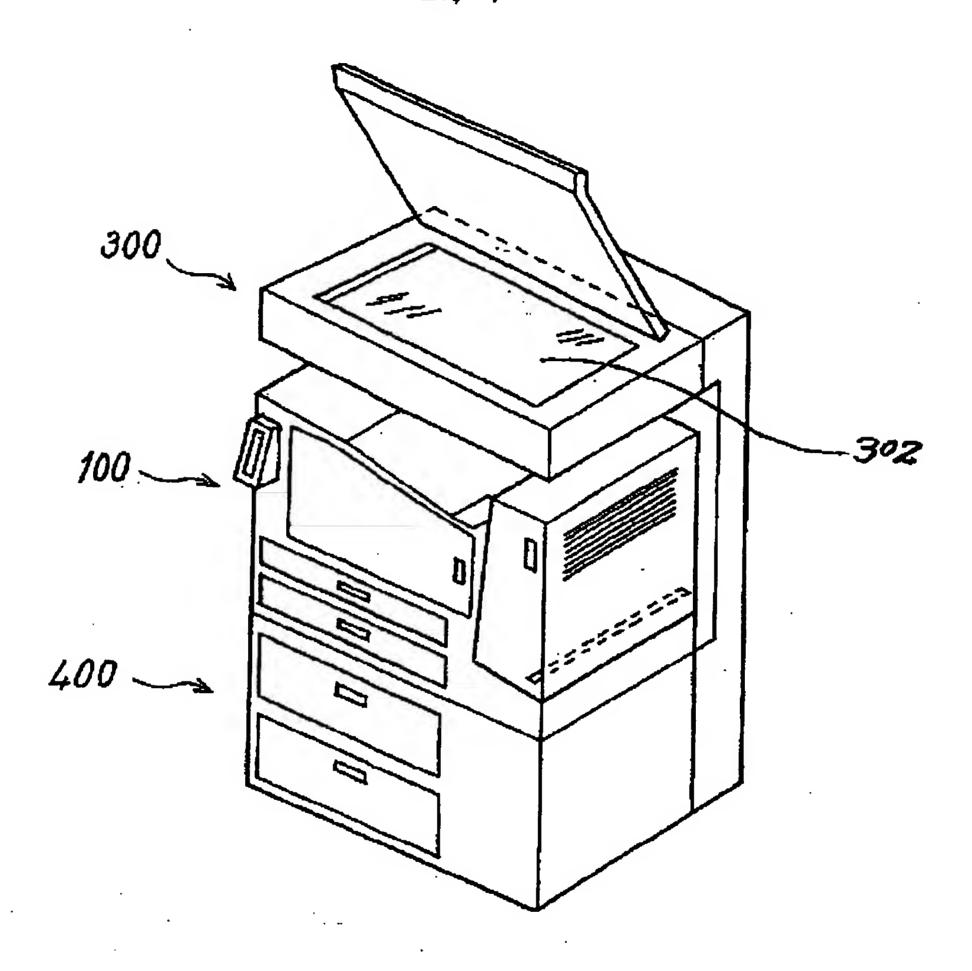
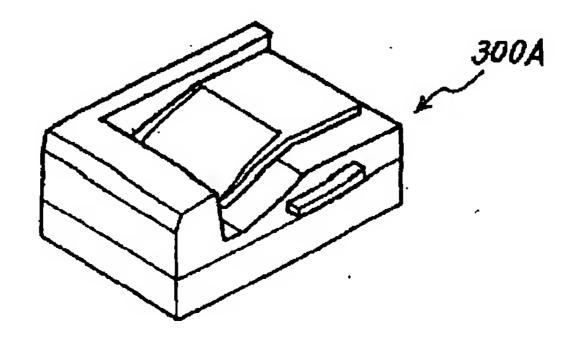
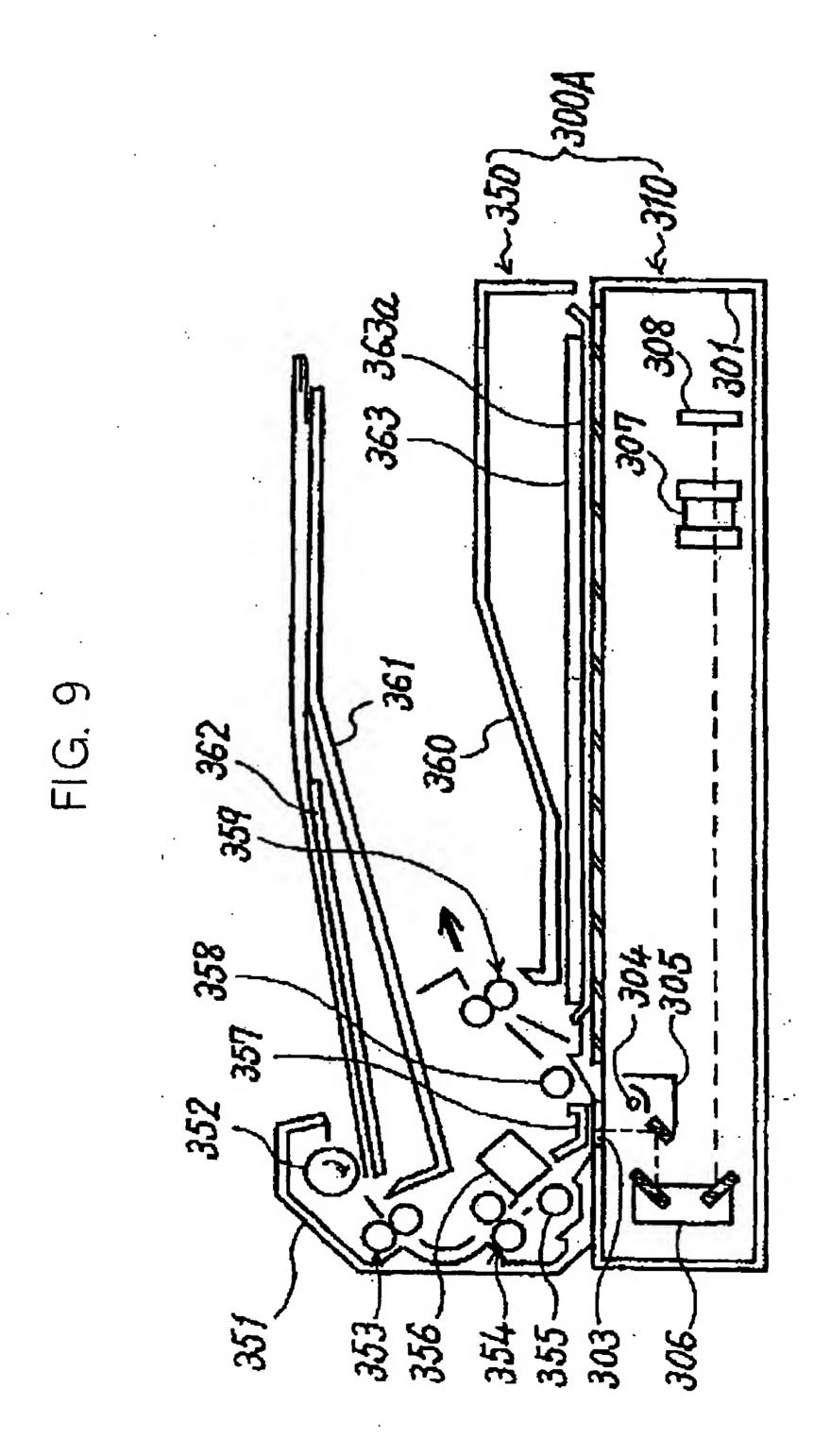


FIG. 8





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FIG. 10

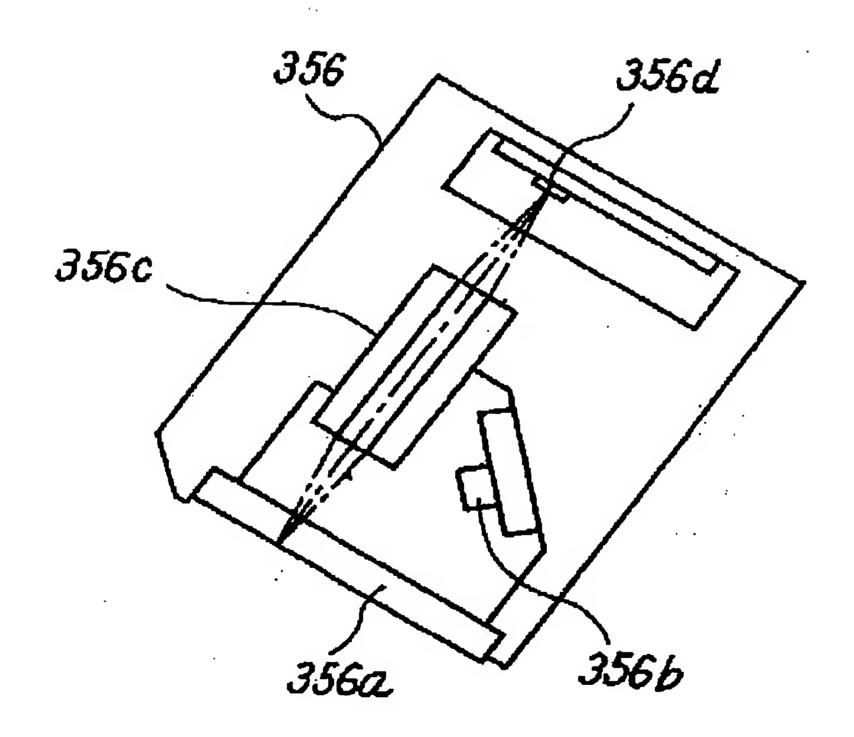


FIG. 11

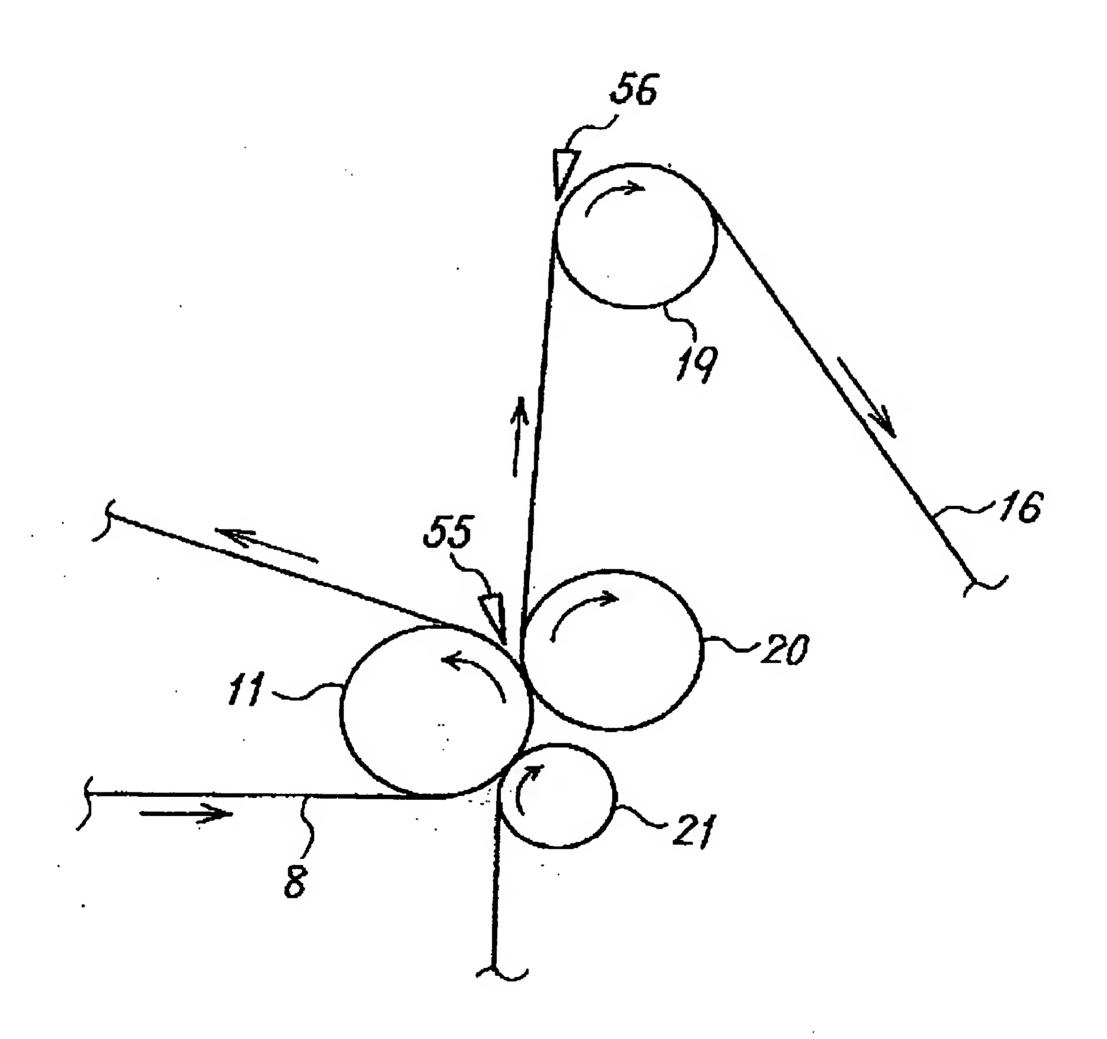
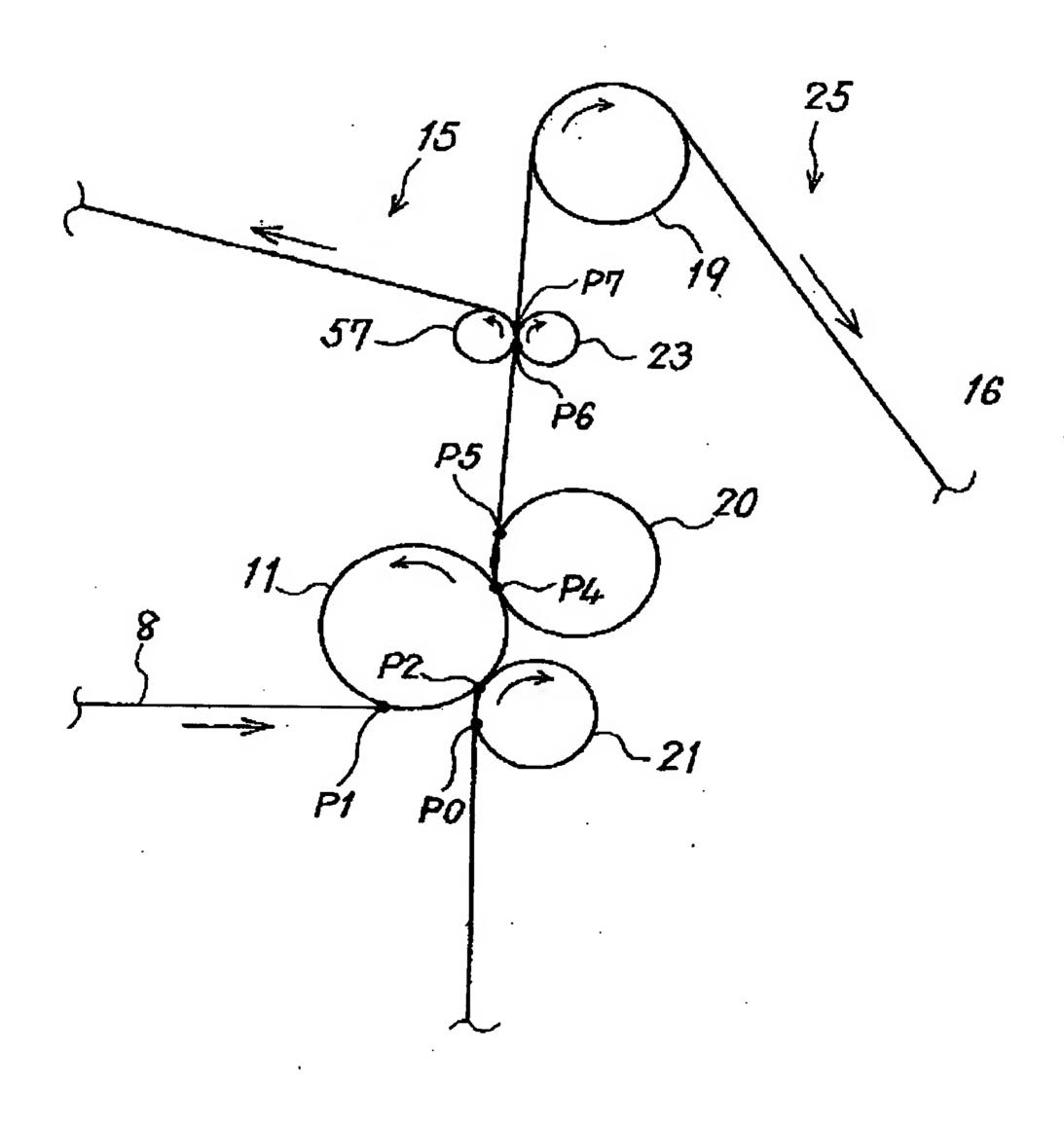
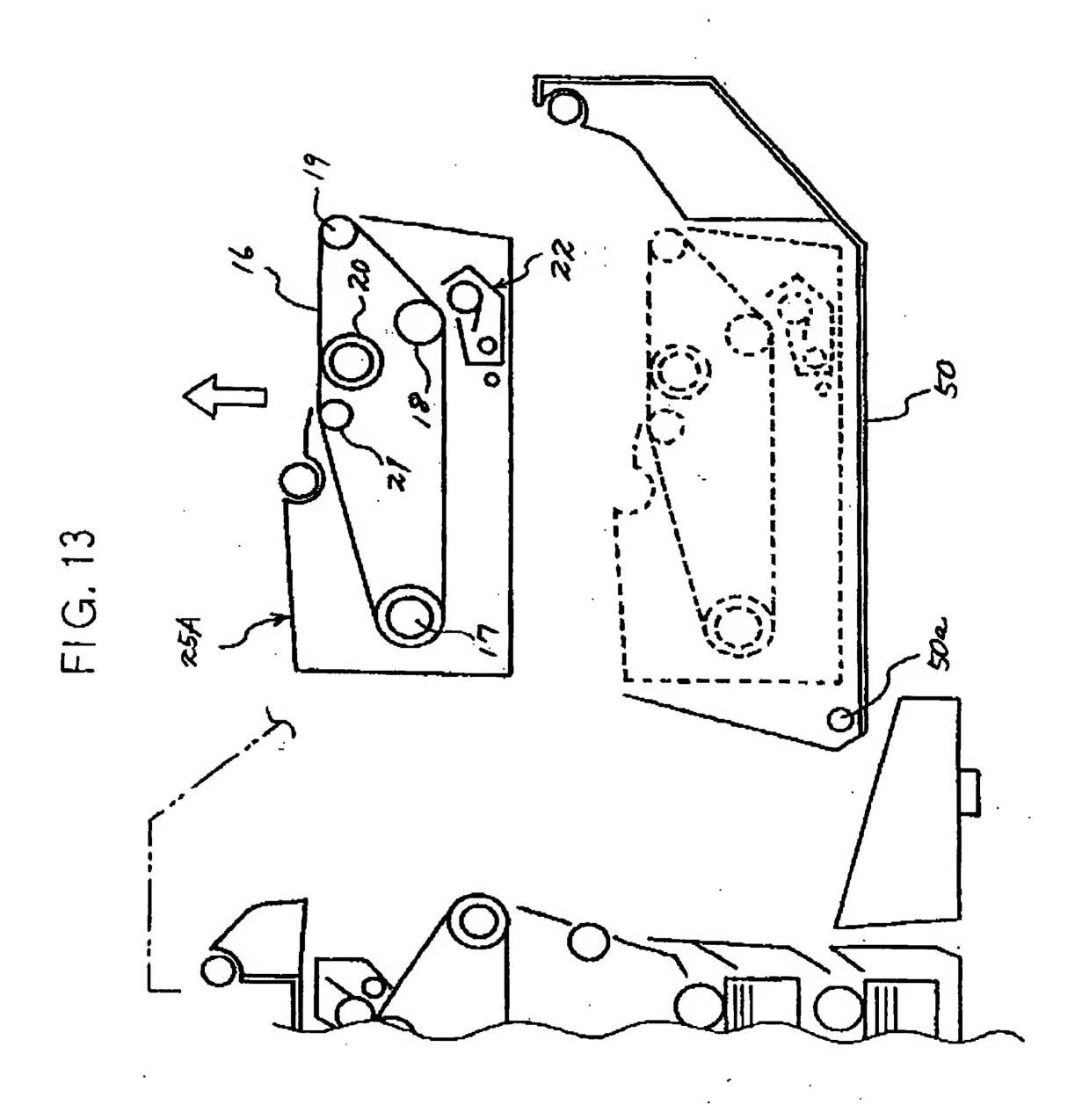


FIG. 12





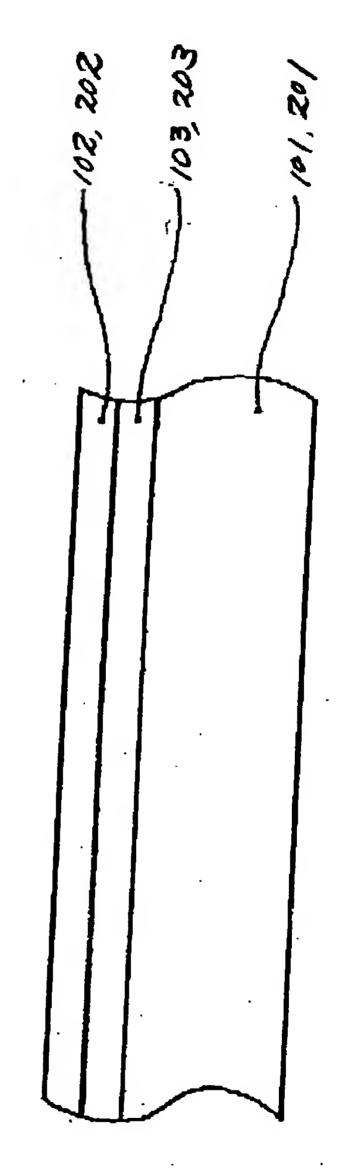


FIG. 14

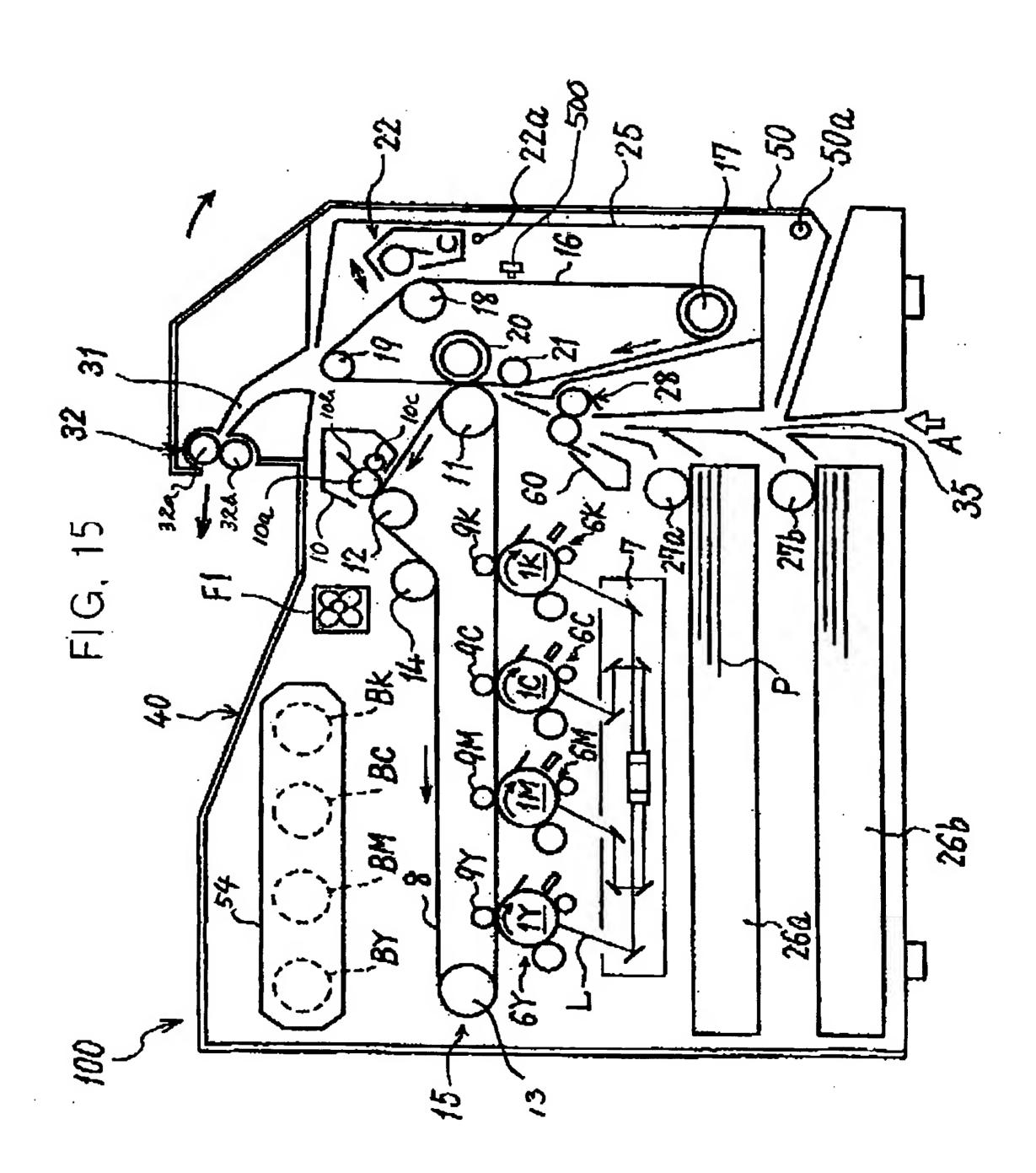
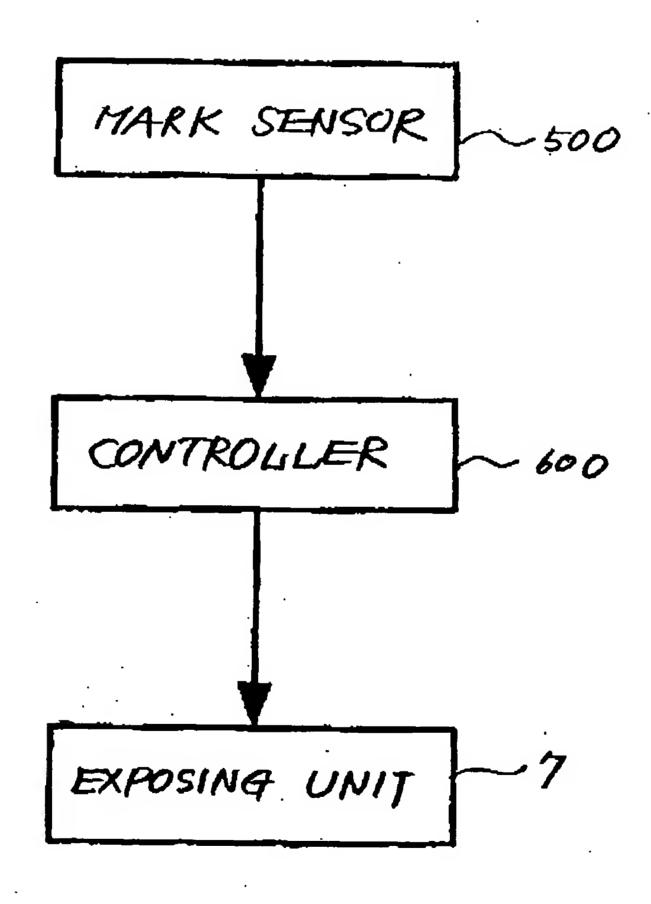
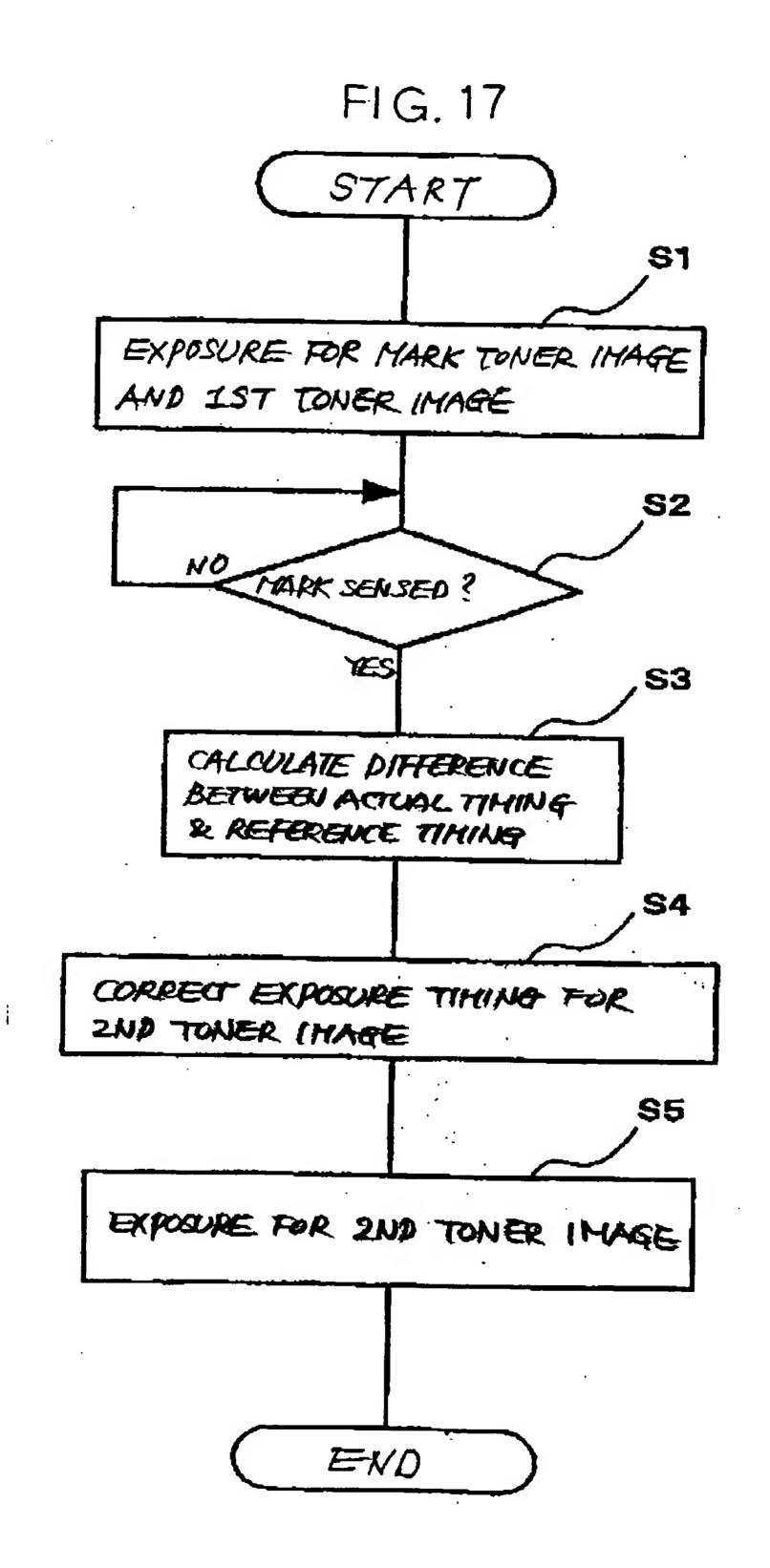


FIG. 16





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FIG. 18

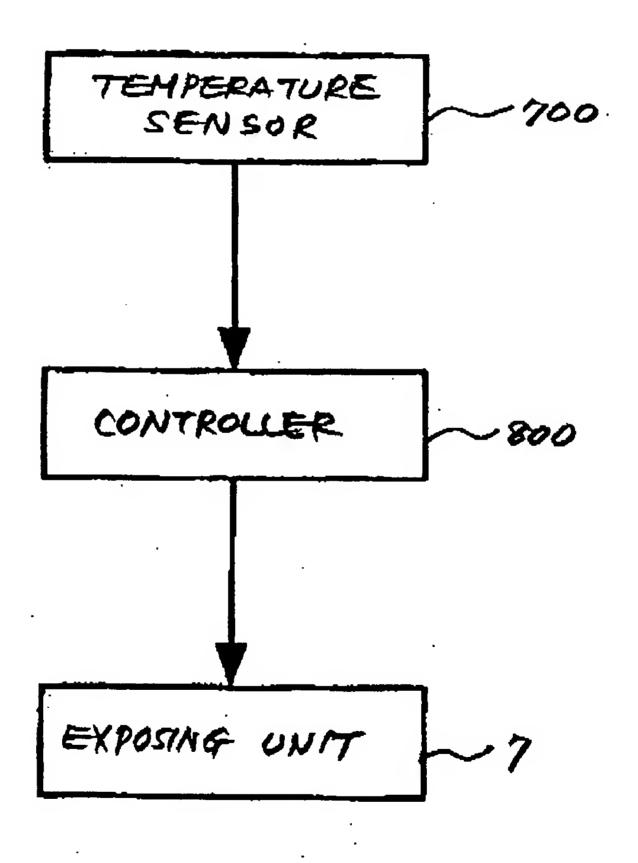


FIG. 19 START 571 SENSE TEMPERATURE ON 2ND BELT **S12** CALCULATE DIFFERENCE BETWEEN ACTUAL TEMPERATURE & REFERENCE TEMPERATURE **S13** COPPECT EXPOSURE THING FOR 2ND TOWER IMPOSE **S14** EXPOSURE FOR 2ND TONER IMAGE END